

Work Order ID 79926

79926

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Tuesday, February 07, 2012 1:03:19 PM

Item ID: D4310-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Block
 Start Date: 2/17/2012 Start Qty: ~~15.00~~ **40** ***15*** Cust Item ID:
 Required Date: 2/17/2012 Req'd Qty: ~~15.00~~ ***15*** Customer:

Reference: Run Start ***NR1***
 Approvals: Process Plan: P Date: 2-2-7 Tooling: Date:
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4310	A								

90

0.00

90

Bandsaw

Jcaspa Bandsaw

Memo

cut to 1.50" LONG

0.00

SL 12-02-28

40

100

0.00

100

HAAS 1

HAAS CNC vertical machine #1

Memo

MACHINE AS PER FOLI FB027 AND DWG

FOLIO REV: AA

DWG REV: A

DEBURR

0.00

SL/B.A 12/02/27

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110 *110* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00	<i>L/B</i>	<i>12/02/27</i>		<i>40</i>			
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	<i>29</i>	<i>12-3-1</i>		<i>40</i>			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00				<i>12/3/12</i>	<i>40</i>		

W/O:		WORK ORDER CHANGES					
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Item ID: D4310-1 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Block

Start Date: 2/17/2012 Start Qty: 15.00 *15* Cust Item ID:
Required Date: 2/17/2012 Req'd Qty: 15.00 *15* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/31/11
MF
12-03-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Tuesday, February 07, 2012 1:03:22 PM

Work Order ID: 79926

79926

Parent Item: D4310-1

D4310-1

Parent Item Name: Block

Start Date: 2/17/2012

Required Date: 2/17/2012

Start Qty: 15.00

Required Qty: 15.00

Comments: IPP Rev:A 11.01.03 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MPTFES2.000		Purchased		No		100	f	0.0000	0.1666	2.630526			

MPTFFES2 000

Polytetrafluoroethylene Molded Sheet

**

SL 12/02/12

→ M120 727

2.64 ft

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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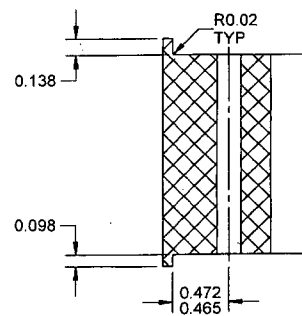
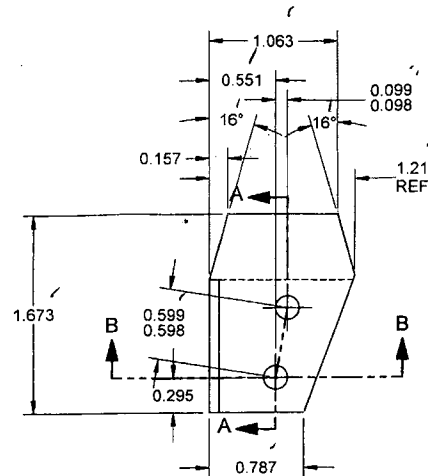
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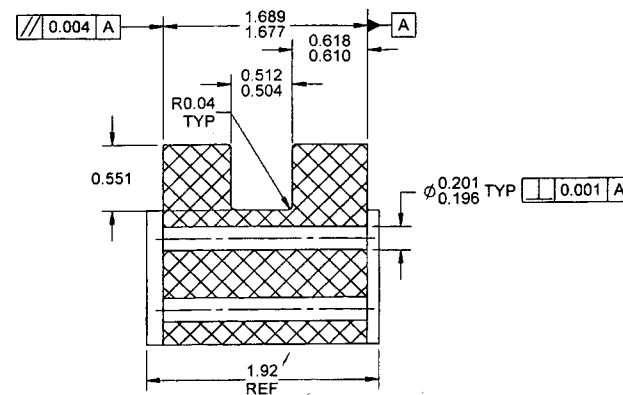
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SECTION B-B



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO A
WITHOUT NOTICE
WORK ORDER
NO. 79926
R12-02-7

RELEASED
2010-12-21
PER ECN 10-673

D4310-1 BLOCK, ANTI-ROTATION

NOTES:

- 1) MATERIAL: PTFE SHEET, 2.00 THICK X 2.00 WIDE
PER AMS3667
REF DART SPEC MPTFES
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.020 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.21 lbs

A	NEW ISSUE	DESCRIPTION	BY	DATE
REV.				
DESIGN		DART AEROSPACE LTD		
DRAWN		HAWKESBURY, ONTARIO, CANADA		
CHECKED		DRAWING NO. D4310		REV. A
MFG. APPR.		TITLE BLOCK, ANTI-ROTATION		SHEET 1 OF 1
APPROVED		SCALE		NTS
DE APPR.				
DATE	10.12.16			

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